

## **HEAVY-DUTY DESIGN**

- ► Forged, induction-hardened crankshaft
- ► Forged rods and pistons
- ▶ Oil bath lubrication provides piston cooling
- Low engine-speed design produces less noise, heat and wear than competitor gasoline and propane engines

### **SERVICEABLE**

- Both the engine compartment and engine provide best-in-class accessibility for easy maintenance
- ► Includes the industry's only one-stop warranty for gasoline and propane vehicles
- Allison Transmission 7-year / Unlimited mileage warranty
- Industry's broadest, most capable parts distribution and dealer network

# **ALLISON TRANSMISSIONS**

- ► Shorter, sturdier shaft has increased durability vs. Ford
- Over 44% more clutch material vs. Ford so it holds gear and lasts longer in the toughest operation
- Heavy-duty park pawl better secures vehicle
- Same transmission used across all IC Bus® powertrains for ease of maintenance

### **POWER OF CHOICE**

- Gasoline and Propane versions use same engine block providing an easy solution for mechanics and drivers of mixed fleets
- Gasoline and Propane make cold weather startup easy
- Upfront cost is lower for gasoline compared to diesel

# DEVELOPED FROM THE BLOCK UP TO BE RELIABLE AND DURABLE



### **CYLINDER HEADS**

Modernized, heavy-duty, high-flow heads create fast burn to improve efficiency and reduce emissions



## **CRANKSHAFT**

Forged and induction-hardened steel crankshaft creates durable block capable of 1,000+ ft-lb of torque



### **INTAKE MANIFOLD**

Tuned long-runner provides higher torque and special air gap design keeps engine air cooler for improved efficiency

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# PSI 8.8L V-8 vs. FORD 6.8L V-10

| PSI 8.8L V-8             | GASOLINE         | PROPANE          |  |  |
|--------------------------|------------------|------------------|--|--|
| Displacement             | 8.8L             | 8.8L             |  |  |
| Rated Horsepower         | 265 hp @ 2600    | 270 hp @ 2600    |  |  |
| @ 1000 RPM               | 95 hp            | 103 hp           |  |  |
| @ 2000 RPM               | 202 hp           | 215 hp           |  |  |
| Rated Torque             | 548 lbft. @ 1800 | 565 lbft. @ 1500 |  |  |
| @ 1000 RPM               | 500 lbft.        | 540 lbft.        |  |  |
| @ 2000 RPM               | 530 lbft.        | 564 lbft.        |  |  |
| Bore/Stroke              | 4.35" x 4.50"    | 4.35" x 4.50"    |  |  |
| <b>Compression Ratio</b> | 9.1:1            | 10:1             |  |  |

DISPLACEMENT: RATED POWER:

**RATED TORQUE:** 

# **RPM / HORSEPOWER**

The PSI 8.8L low engine speed design drives like a diesel, with no compromise on engine power and reliability.





| FORD 6.8L V-10           | PROPANE          |  |  |
|--------------------------|------------------|--|--|
| Displacement             | 6.8L             |  |  |
| Rated Horsepower         | 362 hp @ 4750    |  |  |
| @ 1000 RPM               | 71 hp            |  |  |
| @ 2000 RPM               | 160 hp           |  |  |
| Rated Torque             | 457 lbft. @ 3250 |  |  |
| @ 1000 RPM               | 375 lbft.        |  |  |
| @ 2000 RPM               | 420 lbft.        |  |  |
| Bore / Stroke            | 3.55" x 4.17"    |  |  |
| <b>Compression Ratio</b> | 9.2:1            |  |  |

DISPLACEMENT: RATED POWER: RATED TORQUE:

16.8L

### WARRANTY COVERAGE — ADVANTAGE: IC BUS®

**PSI POWERTRAIN:** 

5-year / Unlimited miles

**ALLISON TRANSMISSION:** 

7-year/Unlimited miles

When it comes to servicing your IC Bus®, you can count on the broadest, most capable dealer network in the industry — no matter what component needs attention. In contrast, a Blue Bird customer will need to visit either Ford or Roush depending on the service requirement.

The simplicity of the IC Bus® warranty means less frustration and quicker service.

| CAN I GET MY BUS SERVICED AT A BUS DEALERSHIP? |        |     |            |    |  |
|--|--------|-----|------------|----|--|
| SERVICE  | IC BUS |     | BLUE BIRD  |    |  |
| Gasoline Engine:                               | 16     | YES | 71         | NO |  |
| Gasoline Fuel System:                          | 16     | YES | <b>7</b> º | NO |  |
| Propane Engine:                                | 16     | YES | <b>7</b> º | NO |  |
| Propane Fuel System:                           |        | YES | <b>7</b> ° | NO |  |

### ALLISON 2000 SERIES™ TRANSMISSION ADVANTAGE

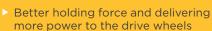
### **ALLISON SHAFT**

**Shorter sturdier shaft** has increased strength and reliability vs. Ford



### **ALLISON C1** CLUTCH

**8.3%** more clutch material vs. Ford



### **ALLISON C5** CLUTCH



► Holds 1st gear and lasts longer in the toughest operation



#### **ALLISON PARK PAWL**

Heavy-duty park pawl better secures vehicle when you need it most





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